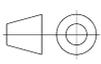
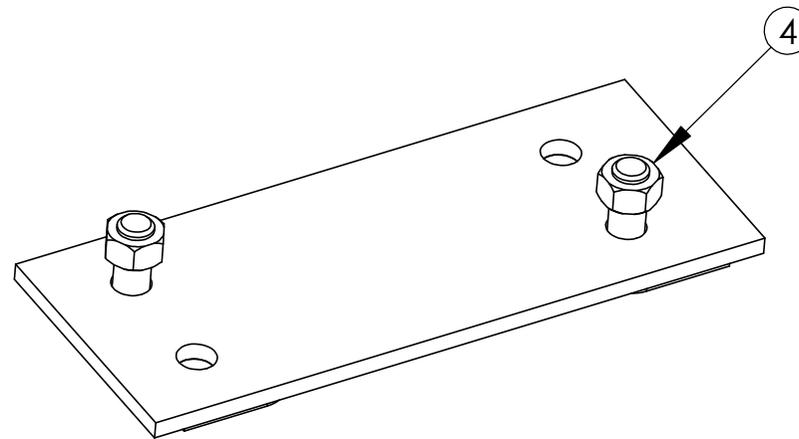
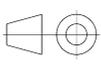
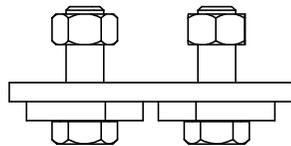
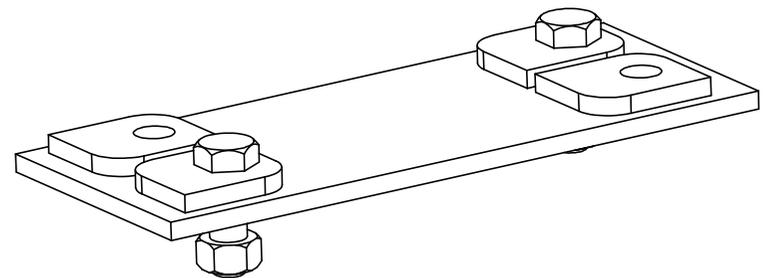
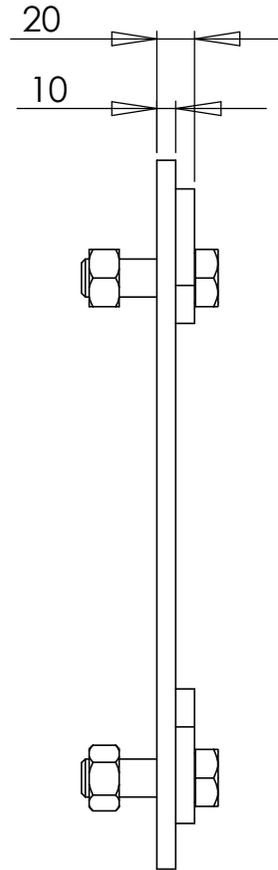
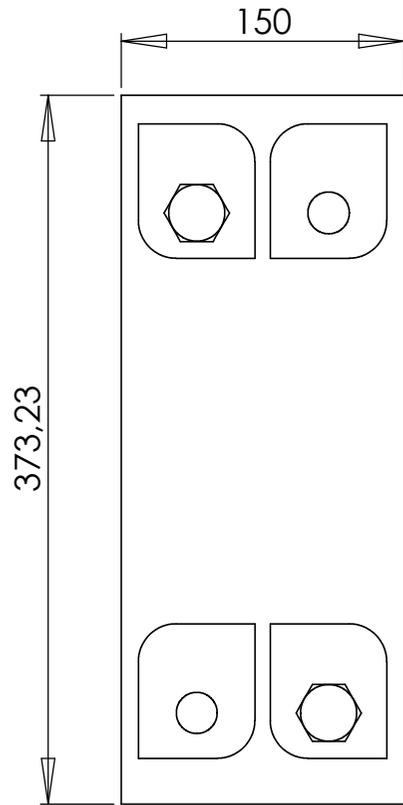


DO NOT SCALE DRAWING SHEET 1 OF 3	WEIGHT: 6062.18		 Rank Steel A/S Industrivej 23 - 6900 Skjern - Denmark www.ranksteel.com
	DRAWN	CHECKED	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: According to ANGULAR: DIN 7168-g	NAME	DATE	TITLE:
	Processes: welding shop prime		Corner connector plate w. bolts (30)
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RANK STEEL A/S. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RANK STEEL A/S IS PROHIBITED.	Remarks:		DWG NO. 900780
			REVISION 4

ITEM NO.	QTY.	PART NO.	REVISION	DESCRIPTION	DIN-ISO	REMARKS
1	1	801210	1	Corner connector plate (30)		
2	4	801270	0	Bolt reinforcement		
3	2	800320	0	M20x60	DIN 933	8.8 - untreated
4	2	800350	0	M20 nut	DIN 934	8.8 - galvanized



DO NOT SCALE DRAWING SHEET 2 OF 3	WEIGHT: 6062.18			Rank Steel A/S Industrivej 23 - 6900 Skjern - Denmark www.ranksteel.com
	NAME	DATE		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: According to ANGULAR: DIN 7168-g	DRAWN	jo	07-12-2010	TITLE:
	CHECKED			Corner connector plate w. bolts (30)
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RANK STEEL A/S. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RANK STEEL A/S IS PROHIBITED.	Processes: assembly			DWG NO.
	Remarks:			900780



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	DRAWN	CHECKED	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: According to ANGULAR: DIN 7168-g	NAME	DATE	TITLE:
	jo	07-12-2010	Corner connector plate w. bolts (30)
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RANK STEEL A/S. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RANK STEEL A/S IS PROHIBITED.	Processes: assembly		DWG NO.
	Remarks:		900780
			REVISION 4