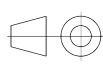

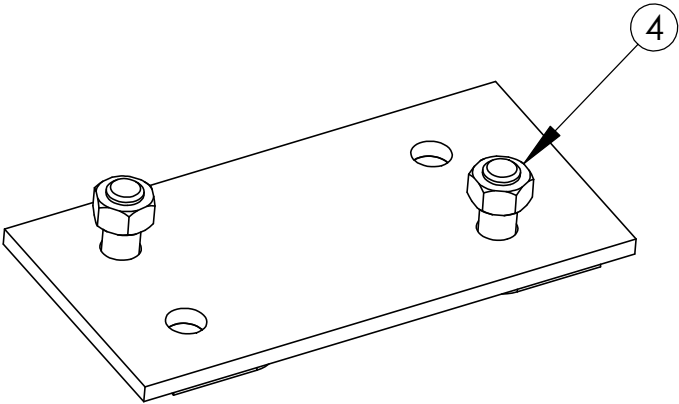


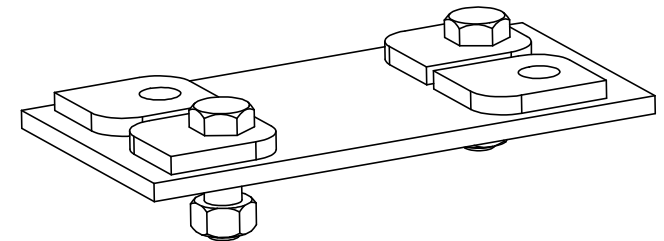
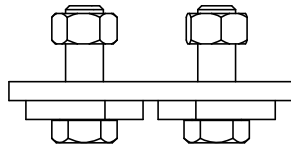
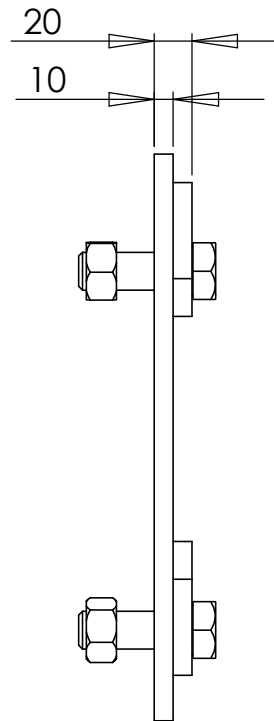
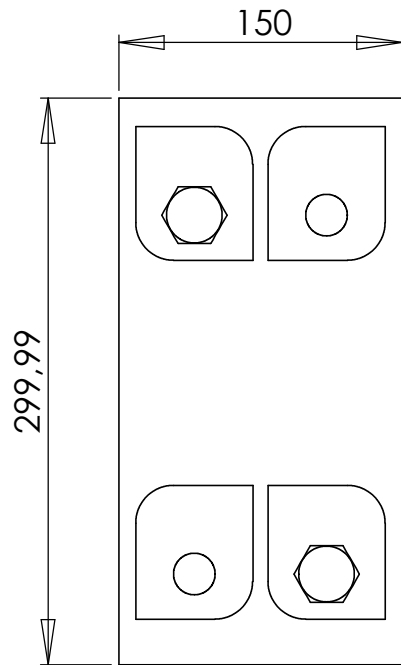




DO NOT SCALE DRAWING SHEET 1 OF 3	WEIGHT: 5194.20			Rank Steel A/S 	
				Industrivej 23 - 6900 Skjern - Denmark www.ranksteel.com	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: According to ANGULAR: DIN 7168-g		NAME	DATE	PROJECT / CLIENT	
	DRAWN	jo	12-07-2010		
	CHECKED			TITLE:	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RANK STEEL A/S. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RANK STEEL A/S IS PROHIBITED.	Processes:		welding shop prime		
	Remarks:				
			DWG NO.		900960
					REVISION 4

ITEM NO.	QTY.	PART NO.	REVISION	DESCRIPTION	DIN-ISO	REMARKS
1	1	801480	1	Corner connector plate (24)		
2	4	801270	0	Bolt reinforcement		
3	2	800320	0	M20x60	DIN 933	8.8 - untreated
4	2	800350	0	M20 nut	DIN 934	8.8 - galvanized



DO NOT SCALE DRAWING SHEET 2 OF 3		WEIGHT: 5194.20				Rank Steel A/S  Industrivej 23 - 6900 Skjern - Denmark www.ranksteel.com	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: According to ANGULAR: DIN 7168-g			NAME	DATE		PROJECT / CLIENT	
		DRAWN	jo	12-07-2010			
		CHECKED				TITLE:	
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		Remarks:				DWG NO. 900960	



DO NOT SCALE DRAWING SHEET 3 OF 3		WEIGHT:			Rank Steel A/S  Industrivej 23 - 6900 Skjern - Denmark www.ranksteel.com	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: According to ANGULAR: DIN 7168-g			NAME	DATE	PROJECT / CLIENT	
		DRAWN	jo	12-07-2010		
		CHECKED			TITLE:	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RANK STEEL A/S. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RANK STEEL A/S IS PROHIBITED.		Processes:		assembly		
		Remarks:				
		DWG NO.			900960	
					REVISION 4	